



HAVA 280V, 400V & 550V

Vertically Mounted Heat Recovery Ventilation Unit

INSTALLATION, MAINTENANCE & USER GUIDE

Read this manual carefully before using the product and keep it in a safe place for reference. This product was constructed up to standard and in compliance with regulations relating to electrical equipment and must be installed by technically qualified personnel. The manufacturer assumes no responsibility for damage to persons or property resulting from failure to observe the instructions contained in this booklet.

2. PRECAUTIONS FOR INSTALLATION, USE & MAINTENANCE

WARNING - Make sure that the mains supply to the unit is disconnected before performing any installation, service, maintenance or electrical work!

WARNING - The installation and service of the unit and complete ventilation system must be performed by an authorised installer and in accordance with local rules and regulations.

WARNING - If any abnormality in operation is detected, disconnect the device from the mains supply and contact a qualified technician immediately.

TRANSPORT & STORAGE

- O1. Do not leave the device exposed to atmospheric agents (rain, sun, snow, etc.).
- O2. Duct connections/duct ends must be covered during storage and installation.

INSTALLATION

- 03. After removing the product from its packaging, verify its condition. Do not leave packaging within the reach of children or people with disabilities.
- 04. Beware of sharp edges. Use protective gloves.
- O5. The device should not be used as an activator for water heaters, stoves, etc. Nor should it discharge into hot air/fume vent ducts deriving from any type of combustion unit or tumble dryer.
- O6. If the environment in which the product is installed also houses a fuel-operating device (water heater, methane stove etc., that is not a "sealed chamber" type), it is essential to ensure adequate air intake, to ensure good combustion and proper equipment operation.
- O7. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- 08. The electrical system to which the device is connected must comply with local regulations.
- O9. Before connecting the product to the power supply or the power outlet, ensure that:the data plate (voltage and frequency) correspond to those of the electrical mains;

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- the electrical power supply/socket is adequate for maximum device power.
- For installation, a switch should be incorporated in the fixed wiring, in accordance with the wiring rules, to provide a full disconnection under overvoltage category III conditions (contact opening distance equal to or greater than 3mm).
- 11. Ensure adequate air return into the room in compliance with existing regulations in order to ensure proper device operation.

USE

- 12. The device should not be used for applications other than those specified in this manual.
- 13. This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance.
- 14. Cleaning and user maintenance shall not be carried out by children without supervision.
- 15. Do not touch the appliance with wet or damp hands/feet.
- 16. The device is designed to intake clean air only, i.e. without grease, soot, chemical or corrosive agents, or flammable or explosive mixtures.
- 17. Do not use the product in the presence of inflammable vapours, such as alcohol, insecticides, gasoline, etc.
- 18. The system should operate continuously, and only be stopped for maintenance/service.
- 19. Do not obstruct ducts or grilles to ensure optimum air passage.
- 20. Do not immerse the device or its parts in water or other liquids.
- 21. Operating temperature: 0°C up to +40°C.

SERVICE

- 22. Although the mains supply to the unit has been disconnected there is still risk for injury due to rotating parts that have not come to a complete standstill.
- 23. Beware of sharp edges. Use protective gloves.

2

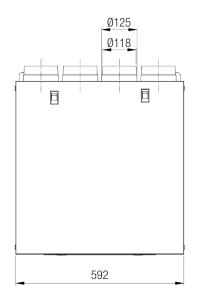
24. Use original spare parts only for repairs.

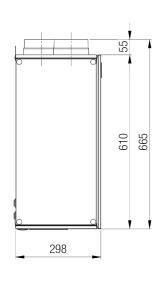
3. PRODUCT INFORMATION

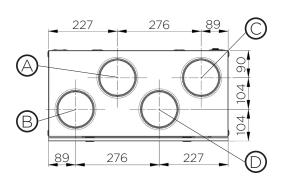
3.1 GENERAL

This is the Installation, Use and Maintenance Manual for the HAVA280V, HAVA400V and HAVA550V units. This manual consists of basic information and recommendations concerning installation, commissioning, use and service operations to ensure a proper fail-free operation of the unit. The key to proper, safe and smooth operation of the unit is to read this manual thoroughly, use the unit according to given guidelines and follow all safety requirements. The units HAVA280V, HAVA400V and HAVA550V are supplied with the CTRL-DSP remote multifunction control panel as standard.

3.2 DIMENSIONS & WEIGHT - HAVA280V

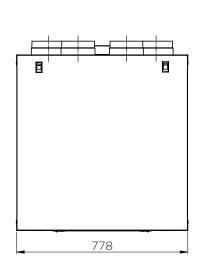


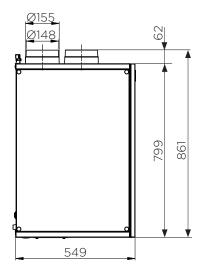


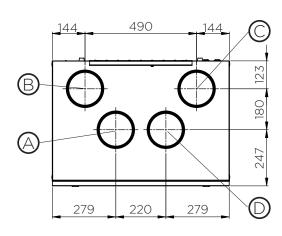


Weight 21.4kg

HAVA400V & HAVA550V







HAVA400V Weight 34.5kg

HAVA550V Weight 44kg

Dimensions in mm.

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3.3 DUCT CONNECTIONS

Left	Connections from and to outside are set on the left side of the unit (front view)	Default
Right	Connections from and to outside are set on the right side of the unit (front view)	

The factory setting is LEFT.

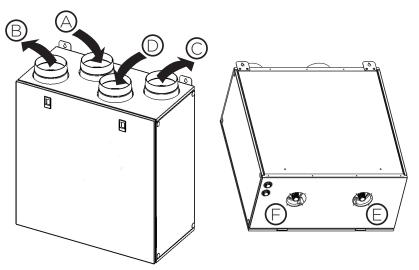


Fig. 3.a Connections in LEFT and RIGHT orientation - HAVA280V.

HAVA280V		
	a)	Intake air from outside
	b)	Exhaust air to outside
o.ft	c)	Supply air to inside
Left -	d)	Extract air from inside
	e)	Winter condensation drainage
	f)	Summer condensation drainage
	a)	Extract air from inside
	b)	Supply air to inside
Diah+	c)	Exhaust air to outside
Right	d)	Intake air from outside
	e)	Summer condensation drainage
	f)	Winter condensation drainage

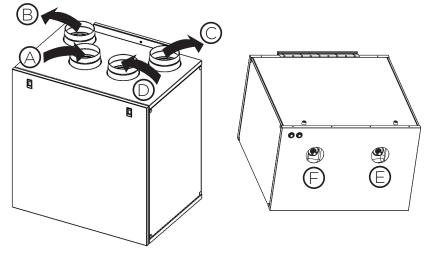


Fig. 3.b Connections in LEFT and RIGHT orientation - HAVA400V & HAVA550V.

HAVA400V		
	a)	Intake air from outside
	b)	Exhaust air to outside
oft	c)	Supply air to inside
Left - - -	d)	Extract air from inside
	e)	Winter condensation drainage
	f)	Summer condensation drainage
	a)	Extract air from inside
	b)	Supply air to inside
)iaht	c)	Exhaust air to outside
Right	d)	Intake air from outside
	e)	Summer condensation drainage
	f)	Winter condensation drainage

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To set the RIGHT orientation of the machine:

- Modify the orientation on the CTRL-DSP (see 7.2 Installer menu: 3 Machine Orientation).
- For the HAVA400V and HAVA550V units move the F7 filter from the left to the right side.
- Replace the ducting connection label on the top of the casing and the water drainage label on the bottom of the casing with those supplied with this installation manual.

3.4 SPACE REQUIRED

Make sure that enough space is left around the unit to allow easy maintenance (access to filters, terminal box and removal of the side and front inspection panels).







Fig.3.c Rating Label

4. TRANSPORT AND STORAGE

WARNING - Make sure that specific warnings and cautions in 2. "Precautions For Installation, Use & Maintenance" are carefully read, understood and applied.

- The appliance is delivered in one box.
- The appliance should be stored and transported in such a way that it is protected against physical damage that can harm spigots, casing, display etc.
- It should be covered so that dust, rain and snow cannot enter and damage the unit and its components.

5. INSTALLATION

WARNING - Make sure that specific warnings and cautions in 2. "Precautions For Installation, Use & Maintenance" are carefully read, understood and applied.

This section describes how to install the unit correctly. The unit must be installed according to these instructions.

5.1 UNPACKING

Verify that the unit delivered is according to your order before starting the installation. Any discrepancies from the ordered equipment must be reported to the supplier.

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5.2 WHERE/HOW TO INSTALL

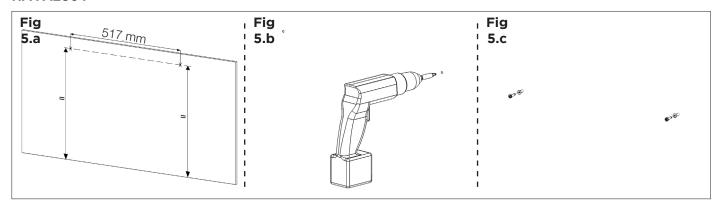
- All HAVA units are meant for indoor installation in a heated space.
- Mount the unit on a flat surface (wall).
- The unit must always be installed vertically.
- It's important that the unit is completely levelled before it is put into operation.
- Place the unit preferably in a separate room (e.g. storage, laundry room or similar).
- When choosing the location it should be kept in mind that the unit requires maintenance regularly and that the inspection doors should be easily accessible.
- Leave free space for opening the removable panels and for removal of the main components (see 3.4).
- If possible, the outdoor air grilles should be situated in the northern or eastern side of the building and away from other exhaust outlets like kitchen fan exhausts or laundry room outlets.

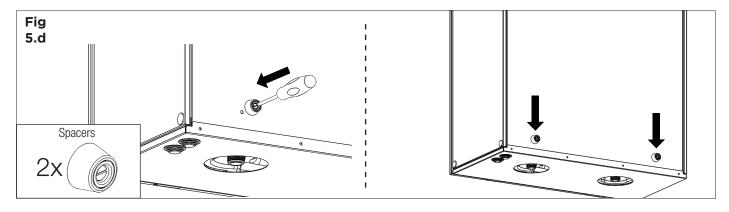
5.3 INSTALLATION

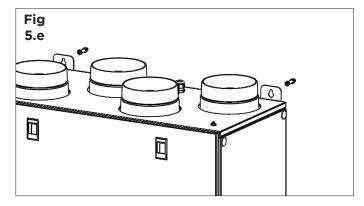
The unit must be installed in the following position.

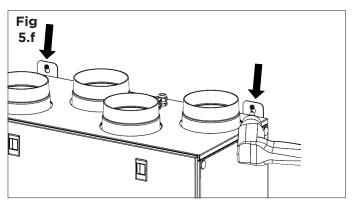
It is important that the unit is vertical in order for the condensation drainage to work properly.

HAVA280V

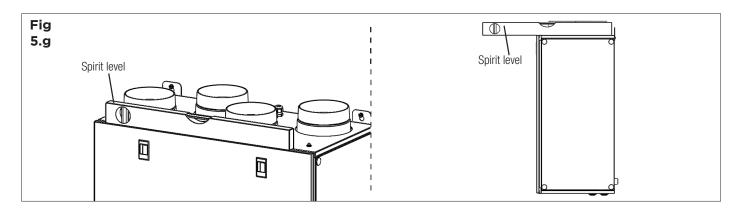


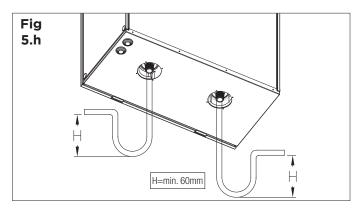


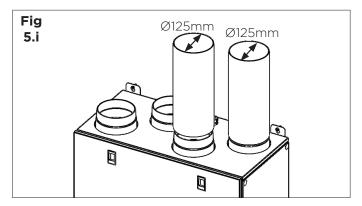




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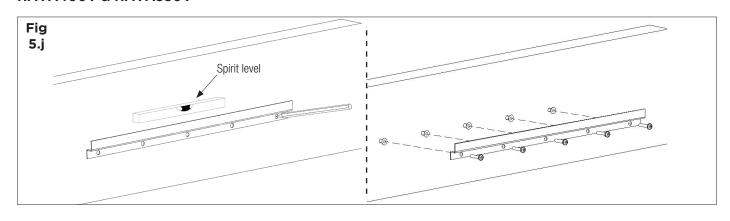


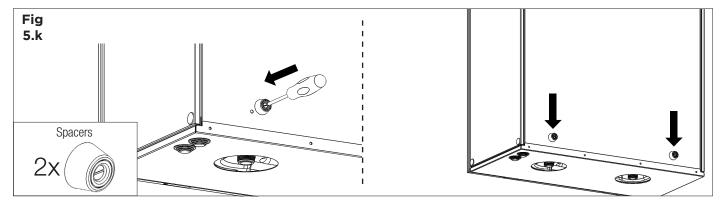


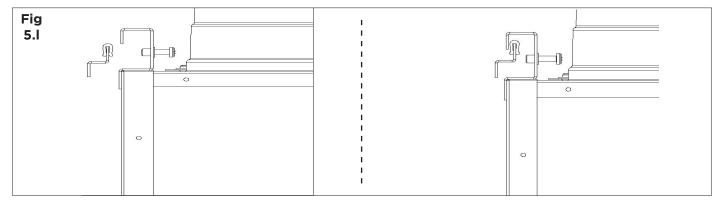


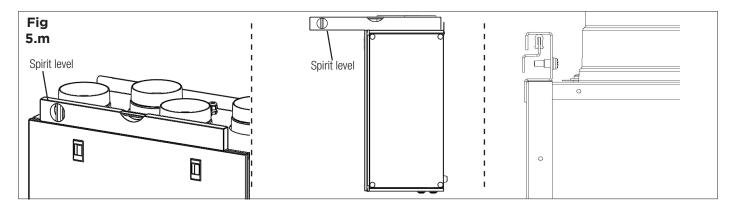
- **5.a** Prepare the surface where the unit is to be mounted. Make sure that the surface is flat, levelled and that it supports the weight of the unit. Perform the installation in accordance with local rules and regulations.
- **5.b** Drill the holes in the wall.
- **5.c** Use appropriate wall plugs and screws (not supplied).
- **5.d** Fix the 2 spacers onto the back of the unit.
- **5.e** Hang the unit to the wall by means of the fixing brackets.
- **5.f** Screw safely.
- **5.9** Make sure that the unit is level using a spirit level.
- **5.h** Connect the condensation drain joints (G 3/4" M) placed in the Dry trap bottom side of the unit to a U-bend (or similar) on the condensation drainage pipe. As a precaution the non-used joint by means of the supplied drain stopper. Ensure this is done correctly to guarantee water and air tightness.
- **5.i** Connect the unit to the duct system. Make sure that all necessary accessories are used to create a functional ventilation solution.
 - Connect the unit electrically (see 5.4). Check that it starts up correctly.

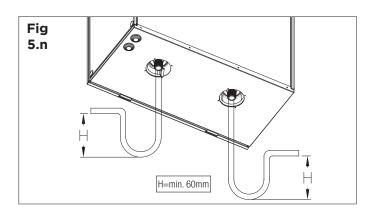
HAVA400V & HAVA550V

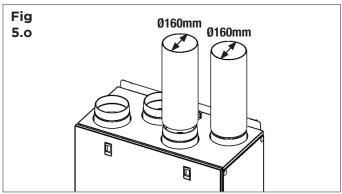












- Prepare the surface where the unit is to be mounted. Make sure that the surface is flat, levelled and that it supports the weight of the unit. Perform the installation in accordance with local rules and regulations. Use the wall fixing bracket as template to indicate where to drill the holes in the wall, use a spirit level to ensure it is level. Use appropriate screws and wall plugs (not supplied) to fix the wall fixing bracket.
- **5.k** Fix the 2 spacers onto the back of the unit.
- **5.1** Hook the unit at its bracket.
- **5.m** Make sure it is level and fix it by means of the safety screw.
- 5.n Connect the condensation drain joints (G 3/4" M) placed in the Dry trap bottom side of the unit to a U-bend (or similar) on the condensation drainage pipe. As a precaution the non-used joint by means of the supplied drain stopper. Ensure this is done correctly to guarantee water and air tightness.
- **5.0** Connect the unit to the duct system. Make sure that all necessary accessories are used to create a functional ventilation solution.
 - Connect the unit electrically (see 5.4). Check that it starts up correctly.

5.4 PRE-CABLED ELECTRIC CONNECTIONS

WARNING - Make sure that the mains supply to the unit is disconnected before performing any installation, service, maintenance or electrical work.

WARNING - The installation and service of the unit and complete ventilation system must be performed by an authorised installer and in accordance with local rules and regulations.

The unit must be earthed.

The units are wired internally in the factory.

Unit comes pre-wired with:

- mains supply cable (3-core: brown, blue, yellow/green).
- control cable, for connection to CTRL-DSP (4-core: green, brown, yellow, white).
- cable for connection to remote sensor (2-core: blue, brown).

To increase the cable length of the CTRL-DSP, use a 4 poles twisted-pair cable (30m max length).

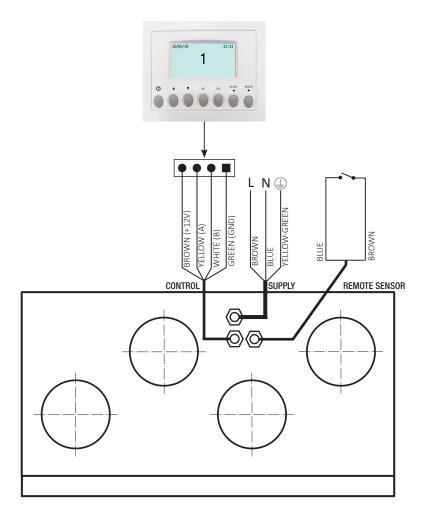


Fig. 5.p Electric connections

5.5 ADDITIONAL ELECTRIC CONNECTIONS

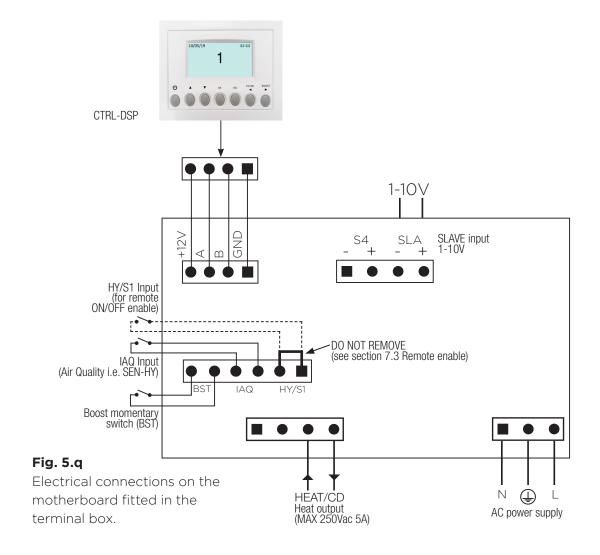
WARNING - Make sure that the mains supply to the unit is disconnected before performing any installation, service, maintenance or electrical work.

WARNING - The installation and service of the unit and complete ventilation system must be performed by an authorised installer and in accordance with local rules and regulations.

The unit must be earthed.

The units are wired internally in the factory.

To connect the CTRL-DSP to the motherboard, use a 4 poles twisted-pair cable: 30m max length. Figures below show the wiring diagram.



Inputs/commands

1x AC supply connector.

3x on/off inputs (volt-free contacts), 1x for ambient sensors (named IAQ), 1x for boost momentary switch (named BST) and 1x for remote ON/OFF enable (named HY/S1). 1x 1-10V analogue input (named SLAVE).

1x 4-pole connector for CTRL-DSP (RS485 plus 12Vdc supply).

Outputs

1x on/off output for pre-heating/post-heating (relay contact - 250Vac 5A).

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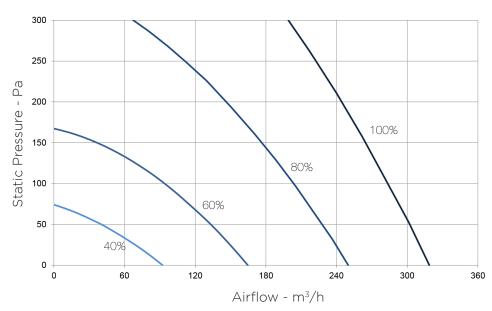
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6. COMMISSIONING

6.1 SETTING FAN SPEED

The speed of the unit can be adjusted during installation according to the required ventilation rate. **Figure 6. a,c+e** below show performance curves at different settings of the O-10V signal to the motors. Consumption refers to the 2 motors. **Table 6. b,d+f** indicate the sound level at the different speeds.

HAVA280V



Speed %	W max	m³/h max
40	14	92
60	33	165
80	86	250
100	178	319

Fig. 6.a Intake curve according to Reg. 1253/2014 (ErP).

Speed 100%		Lw dB - SOUND POWER OCTAVE BAND									
Speed 100%	125	250	500	1 K	2 K	4 K	8K	Tot	@3m		
Intake	53	56	58	54	47	36	29	62	38		
Supply	56	62	70	70	63	55	50	74	43		
Extract	55	57	59	53	49	34	29	63	38		
Exhaust	59	64	76	72	65	57	51	78	55		
Breakout	55	59	60	61	60	51	37	67	45		

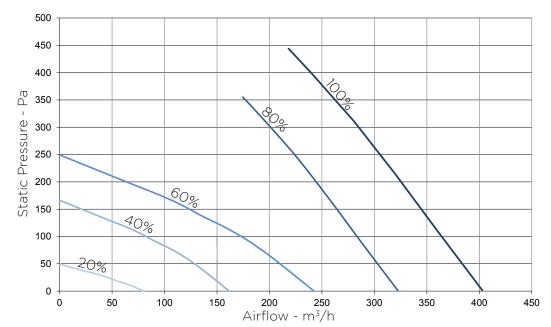
Speed 90%		Lp dB(A)							
Speed 80%	125	250	500	1 K	2 K	4 K	8K	Tot	@3m
Intake	51	54	50	50	43	29	27	58	33
Supply	55	66	61	62	59	47	42	69	46
Extract	53	58	50	50	42	27	26	60	34
Exhaust	56	75	63	64	61	49	44	76	51
Breakout	53	58	53	53	54	44	31	62	38

Speed 60%		Lw dB - SOUND POWER OCTAVE BAND								
Speed 60%	125	250	500	1 K	2 K	4 K	8K	Tot	@3m	
Intake	43	46	42	42	35	21	19	50	25	
Supply	47	58	53	54	51	39	34	61	38	
Extract	45	50	42	43	34	20	18	52	26	
Exhaust	48	68	55	56	53	41	36	68	43	
Breakout	46	51	45	46	46	36	23	54	30	

Speed 40%		Lw dB - SOUND POWER OCTAVE BAND									
Speed 40%	125	250	500	1 K	2 K	4 K	8K	Tot	@3m		
Intake	38	44	36	30	22	13	18	45	17		
Supply	43	47	48	42	36	24	21	52	27		
Extract	39	44	37	28	22	13	18	46	17		
Exhaust	44	47	49	44	37	25	20	52	28		
Breakout	39	43	38	35	32	21	20	46	20		

Table 6.b Sound level: dBA figures are average spherical free-field, for comparitive use only.

HAVA400V



Speed %	W max	m³/h max
20	10	84
40	22	162
60	48	243
80	90	322
100	160	403

Fig. 6.c Intake curve according to Reg. 1253/2014 (ErP). Product tested without filter F7.

Speed 100%	,	Lw dB - SOUND POWER OCTAVE BAND									
Speed 100%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m	
Intake	73	61	67	69	59	56	50	43	75	47	
Supply	72	61	63	65	56	50	41	31	74	43	
Extract	73	60	63	65	57	51	42	31	74	44	
Exhaust	73	61	66	67	58	55	49	41	75	46	
Breakout	71	64	62	67	59	53	45	33	74	45	

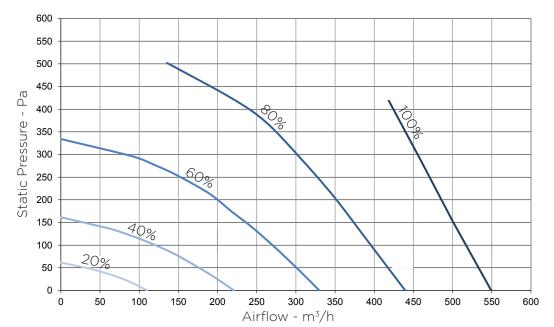
Speed 90%		Lw dB - SOUND POWER OCTAVE BAND										
Speed 80%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m		
Intake	65	61	68	67	58	56	49	41	72	46		
Supply	63	59	63	64	55	49	40	29	69	42		
Extract	64	59	63	63	56	51	41	30	69	42		
Exhaust	64	60	66	67	57	54	48	41	71	45		
Breakout	59	64	63	65	57	51	43	31	70	44		

Speed 60%		Lw dB - SOUND POWER OCTAVE BAND									
Speed 60%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m	
Intake	55	55	67	55	49	47	40	31	68	39	
Supply	53	53	62	52	47	41	32	22	63	35	
Extract	58	52	60	51	47	42	32	22	63	34	
Exhaust	55	54	66	55	49	47	40	31	67	39	
Breakout	54	53	59	52	48	43	33	23	62	34	

Cross 400/		Lw dB - SOUND POWER OCTAVE BAND									
Speed 40%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m	
Intake	50	50	57	46	39	37	27	20	59	30	
Supply	52	50	56	43	36	30	22	15	58	28	
Extract	52	47	54	43	37	31	21	15	57	26	
Exhaust	51	49	55	47	39	36	28	21	58	29	
Breakout	52	47	52	44	38	31	21	15	56	26	

Table 6.d Sound level: dBA figures are average spherical free-field, for comparitive use only.

HAVA550V



Speed %	W max	m³/h max
20	17	110
40	44	221
60	110	330
80	264	440
100	333	550

Fig. 6.e Intake curve according to Reg. 1253/2014 (ErP). Product tested without filter F7.

Speed 100%		Lp dB(A)								
Speed 100%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m
Intake	83	65	70	73	62	58	53	47	84	51
Supply	81	65	65	66	57	51	42	33	81	45
Extract	80	63	66	68	60	54	45	34	78	47
Exhaust	78	65	70	71	62	59	53	45	80	50
Breakout	81	69	67	69	62	56	48	36	82	48

Speed 80%		Lw dB - SOUND POWER OCTAVE BAND									
Speed 80%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m	
Intake	73	61	67	69	59	56	50	43	75	47	
Supply	72	61	63	65	56	50	41	31	74	43	
Extract	73	60	63	65	57	51	42	31	74	44	
Exhaust	73	61	66	67	58	55	49	41	75	46	
Breakout	71	64	62	67	59	53	45	33	74	45	

Speed 60%	Lw dB - SOUND POWER OCTAVE BAND									
Speed 60%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m
Intake	65	61	68	67	58	56	49	41	72	46
Supply	63	59	63	64	55	49	40	29	69	42
Extract	64	59	63	63	56	51	41	30	69	42
Exhaust	64	60	66	67	57	54	48	41	71	45
Breakout	59	64	63	65	57	51	43	31	70	44

Speed 40%		Lp dB(A)								
Speed 40%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m
Intake	55	55	67	55	49	47	40	31	68	39
Supply	53	53	62	52	47	41	32	22	63	35
Extract	58	52	60	51	47	42	32	22	63	34
Exhaust	55	54	66	55	49	47	40	31	67	39
Breakout	54	53	59	52	48	43	33	23	62	34

Table 6.f Sound level: dBA figures are average spherical free-field, for comparative use only.

6.2 Before starting the system

When the installation is finished, check that:

- Filters are mounted correctly.
- The unit is installed in accordance with the instructions.
- The unit is correctly wired.
- Outdoor and exhaust air dampers and silencers are installed and that the duct system is correctly connected to the unit.
- All ducts are sufficiently insulated and installed according to local rules and regulations.
- Outdoor air intake is positioned with sufficient distance to pollution sources (kitchen ventilator exhaust, central vacuum system exhaust or similar).
- The unit is correctly set and commissioned.

7. OPERATION

WARNING - Make sure that specific warnings and cautions in 2. "Precautions For Installation, Use & Maintenance" are carefully read, understood and applied.

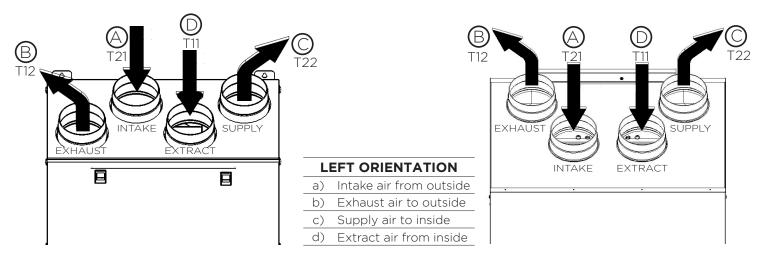
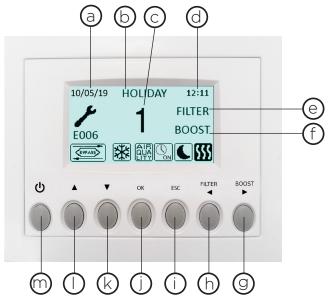


Fig. 7.a Location of HAVA280V temperature probes (T11, 12. 21 & 22)

Fig. 7.b Location of HAVA400V & HAVA550V temperature probes (T11, 12. 21 & 22)

In case of RIGHT orientation, follows instructions as per section 3.3 - Fig. 3.a and Fig. 3.b in order to get the temperature probes to operate correctly.

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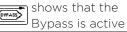
a)	Date: shows the
a)	current date
b)	Mode: shows the
	operation mode
c)	SPEED: shows the
	selected speed
d)	TIME: shows the time
	FILTER ALARM:
e)	shows that
e)	filters need to be
	maintained/replaced
	BOOST: shows that
	BOOST speed is
f)	activated DISABLED:
	shows that the CTRL-
	DSP is disabled
	BOOST: to manually
	activate the BOOST
g)	speed to move to the
	right when setting the
	Weekly Timer
	FILTER: to reset the
	Filter Alarm to move
h)	to the left when
	setting the Weekly
	Timer
	ESC: to exit and go
i)	back to the previous
	menu
j)	OK: to enter the
	selected menu
k)	to go DOWN with the
	menu selection
1)	to go UP with the
	menu selection

to power on/off the

ventilation unit

m)

shows ERROR
ALARM (see
section 7.3 to check
the type of error)



FROST is active
shows that the IAQ
input is activated (i.e.
HY, CO2)

shows that ANTI-

shows that NIGHT MODE is activated

shows that Heating output is activated

shows that the Boost is active

shows that the weekly timer is activated

shows that the weekly timer is deactivated shows that the

✓ SLAVE functionality is activated

Some operations can be selected either from the CTRL-DSP buttons or from the menu.

When powered on, the CTRL-DSP displays as follows:



Fig. 7.d CTRL-DSP operation screen

The speed (1-2-3) can be changed manually using \blacktriangle or \blacktriangledown .

7.1 User Menu on CTRL-DSP

To enter the User Menu press OK or ESC.

To exit the User Menu press ESC or wait for about 60 seconds.

User Menu	
1 Mode Selection	
2 Boost	
3 Boost Duration	
4 Reset FILTER Alarm	
5 Night Mode	
6 Weekly Timer	
7 Installer Menu	

Mode selection allows the choice between "Normal Mode" and "Holiday".

Press OK to enter.

Choose the mode using \blacktriangle or \blacktriangledown .

Press OK to select.

Press ESC or wait for about 60 seconds to go back to the previous menu.

User Menu

1 Mode Selection
2 Boost
3 Boost Duration
4 Reset FILTER Alarm
5 Night Mode
6 Weekly Timer

Normal Mode 3V (DEFAULT)

Once powered on, the unit runs at the speed selected during the installation.

The speed number (1-2-3) is displayed on the LCD. Factory setting (DEFAULT): speed 1.

The speed (1-2-3) can be changed manually using

▲ or ▼.

If the IAQ sensor input is activated as per Fig. 5.q (e.g. HY or IAQ sensor), the unit speed increases by 15%, and the icon is displayed. Once the IAQ input is deactivated, the unit reverts back to selected speed.

If the Night Mode is activated (- User Menu 5), the sensor logic described above is ignored (the sensors have no effect and the unit runs at speed 1).

Holiday mode

The unit works at Holiday speed, adjusted during the installation. The IAQ sensor logic described above is ignored (the sensors have no effect). The word HOLIDAY is displayed.

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7 Installer Menu

User Menu	
1 Mode Selection	
2 Boost	
3 Boost Duration	
4 Reset FILTER Alarm	
5 Night Mode	
6 Weekly Timer	
7 Installer Menu	

Allows you to select the maximum speed (Boost). Press OK to select.

Choose NO or YES using \blacktriangle or \blacktriangledown .

Press OK to select and go back to the previous menu.

Factory setting (DEFAULT): NO.

Boost speed can be adjusted during the installation. Boost speed can be activated if the Mode selection is 3V, Holiday or Slave.

Boost function can be enabled in these ways:

- from the User Menu (2 Boost function).
- pressing the BOOST button on the CTRL-DSP for at least 2 seconds (Fig. 7.c (a)).
- using a remote momentary switch connected to the BST input (Fig. 5.q).

If Boost is active, the icon is displayed and the unit runs at the selected Boost speed, for the duration time set in the User Menu "3 Boost duration"; afterwards the unit reverts to selected speed.

Boost can be deactivated by pressing the BOOST button on the CTRL-DSP for at least 2 seconds (Fig. 7.c - 9).

If the Weekly timer is activated the Boost functionality can be activated.

If the Weekly timer is deactivated the Boost functionality cannot be activated.

1 Mode Selection
2 Boost
3 Boost Duration
4 Reset FILTER Alarm

4 Reset FILTER Alarm

5 Night Mode

User Menu

6 Weekly Timer

7 Installer Menu

Allows you to set the duration of the Boost speed. Press OK to select.

Time setting options are 15 - 30 - 45 - 60 minutes. Increase/decrease the minutes using \triangle or ∇ . Press OK to select and go back to the previous menu.

Factory setting (DEFAULT): 15 minutes.

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User Menu 1 Mode Selection 2 Boost 3 Boost Duration 4 Reset FILTER Alarm 5 Night Mode 6 Weekly Timer 7 Installer Menu

User Menu 1 Mode Selection 2 Boost 3 Boost Duration 4 Reset FILTER Alarm 5 Night Mode 6 Weekly Timer 7 Installer Menu

Allows you to reset the Filter Alarm after maintenance/replacement, only when FILTER is displayed (Fig. 7.c - (e)).

Timing can be set during the installation.

Factory setting (DEFAULT): 3 months.

Press OK to select and reset.

Press ESC to go back to the previous menu.

FILTER is nolonger displayed.

The Filter Alarm can be reset by pressing the FILTER button on the CTRL-DSP (Fig. 7.c - 1.0).

Allows you to deactivate the automatic operation of the speed increased via remote IAQ sensors: the unit operates at speed 1. When the "end time" is elapsed, the unit returns to operate at the selected speed.

Press OK to select.

Select the submenu item using ▲ or ▼:

1 Enabling: select ON or OFF - Factory setting

(DEFAULT): OFF

2 Start Time: set the time - Factory setting

(DEFAULT): 20:00 (8 p.m.)

3 End Time: set the time - Factory setting

(DEFAULT): 08:00 (8 a.m.)

Change the time using \triangle or ∇ : switch from hour to minute pressing OK.

Press OK to confirm.

Press ESC to go back to the previous menu.

If the Night Mode is activated, the icon sis displayed.

If both the Night Mode and the Weekly Timer are activated the unit speed is the one set in the Weekly Timer program while any remote IAQ sensor is deactivated.

If the Night Mode is activated while the Weekly Timer is deactivated the unit operates in Night Mode (speed 1 and remote IAQ sensors disabled). If the user manually changes the speed using or ▼, or push the BOOST button (Fig. 7.c - (a)), the Night Mode is disabled and the icon vanishes.

User Menu
1 Mode Selection
2 Boost
3 Boost Duration
4 Reset FILTER Alarm
5 Night Mode
6 Weekly Timer
7 Installer Menu

Allows you to set the time slots and the operating speeds throughout the week when the unit is set to Normal Mode 3V.

Press OK to select.

Choose NO or YES using ▲ or ▼.

Press OK to select.

Factory setting (DEFAULT): NO.

If "YES" is chosen, pressing OK displays the Monday time program.

Change the days using ◀ or ▶.

Press OK to set the daily time program (max 4 time slots).

Switch from hours-minutes-speeds using \blacktriangleleft or \blacktriangleright . Change hours-minutes-speeds using \blacktriangle or \blacktriangledown .

The daily program can be copied to the following days pressing OK.

Save the setting pressing ESC and then OK.

If the Weekly Timer is activated, the icon sis displayed.

Note: in the intervals not included in the programmed time slots the unit is OFF. The icon \bigcirc is displayed.

If the Weekly Timer and the Night Mode need to be used, make reference to the User Menu "5 Night Mode" for more details.

In case both the Weekly Timer and the Boost functionality need to be used, make reference to the User Menu "2 Boost" for more details.

Allows you to select the Installer menu.

User Menu

1 Mode Selection

2 Boost

3 Boost Duration

4 Reset FILTER Alarm

5 Night Mode

6 Weekly Timer

7 Installer Menu

Enter installer menu?

Press OK to enter the Installer menu.

Press ESC to go back to the previous menu.

7.2 Installer Menu on CTRL-DSP

The Installer menu can be selected either by selecting point 7 in the User Menu or by pressing OK+ESC for about 7 seconds. To exit the Installer Menu press ESC or wait for about 60 seconds.

Installer Menu
1 Language
2 Date/time
3 Machine orientation
4 Normal Mode
6 Bypass settings
8 Heating
10 Speed setting
11 Airflow Balancing
12 F7 filter
13 Filter Alarm interval
15 Constant Pressure
17 Periodic purge
18 Working Hours Counter
19 ModBus settings
20 Save settings
21 Load Settings
22 Restore Default Settings
23 Contrast
24 Backlight
25 Debug page

Select the menu item using ▲ or ▼.

Installer Menu

1 Language
2 Date/time
3 Machine orientation
4 Normal Mode
6 Bypass settings

Allows you to select one language from English, Italiano, Deutsch, Čeština, Slovenský, Français, Español, Polish, 中国, Magyar and Русский. Press OK to enter.

Select the language using ▲ or ▼.

Press OK to select.

Factory setting (DEFAULT): English.

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Installer Menu
1 Language
2 Date/time
3 Machine orientation
4 Normal Mode
6 Bypass settings

Allows you to set the date and time.

Press OK to enter.

Select the item using ▲ or ▼ and press OK.

Set the date and the time using \blacktriangle or \blacktriangledown and press OK to confirm.

Press ESC to go back to the previous menu.

Installer Menu

1 Language

2 Date/time

3 Machine orientation

4 Normal Mode

6 Bypass settings

Allows you to select the orientation of the duct connections from and to outside (LEFT or RIGHT hand configuration as per section 3.3).

Press OK to enter.

Choose "Left" or "Right" using ▲ or ▼.

Press OK to select.

Factory setting (DEFAULT): Left.

Installer Menu

1 Language

2 Date/time

3 Machine orientation

4 Normal Mode

6 Bypass settings

Allows you to select the operation from Normal Mode 3V, Slave or Constant Pressure.

Press OK to enter.

Choose the operation mode using \blacktriangle or \blacktriangledown . Press OK to select.

Factory setting (DEFAULT): 3V

3V Mode

To adjust the speeds, refer to the "10 Speed setting" in the Installer Menu.

Slave Mode

Allows you to control the speed by means of the O-10V analogic input: any other operation logic is ignored.

If the Slave mode is activated, the icon ___ and the word Slave are displayed.

Constant Pressure Mode

Currently not available.

Installer Menu 1 Language 2 Date/time 3 Machine orientation 4 Normal Mode 6 Bypass settings

Installer Menu

8 Heating

10 Speed setting

11 Airflow Balancing

12 F7 filter

13 Filter Alarm interval

Allows you to set the Bypass operation parameters. Press OK to enter.

Select the submenu item using \blacktriangle or \blacktriangledown and press OK to confirm:

1 Desired Temperature: is the ambient temperature desired by the user.

2 Tmax Free Heating: is the maximum allowed outside temperature for free heating operation.
3 Tmin Free Cooling: is the minimum allowed outside temperature for free cooling operation.

The setting ranges are:

(DEFAULT): 18°C.

Desired Temperature: 15°C - 30°C. Factory setting (DEFAULT): 23°C.

Tmax Free Heating: 25°C - 30°C. Factory setting (DEFAULT): 28°C.

Tmin Free Cooling: 15°C - 20°C. Factory setting

Increase/decrease the temperature using \blacktriangle or \blacktriangledown . Press OK to select.

Press ESC to go back to the previous menu. If the Bypass functionality is activated, the icon is displayed.

To be selected only in case an external heating element (not supplied with the unit) is used. Press OK to enter.

"1 Heater"

Press OK to enter.

Choose NO/PRE/POST using \blacktriangle or \blacktriangledown .

Press OK to select.

Factory setting (DEFAULT): NO.

If "NO": the HEAT output (Fig. 5.q) is never activated.

If "PRE": the heater is installed to the "intake air side - T21" (Fig. 7.a and 7.b) and the HEAT output (Fig. 5.q) is activated. "2 Heating threshold PRE":

Allows you to set the heating threshold.

The setting range is: -20°C - +10°C.

Increase/decrease the temperature using \blacktriangle or \blacktriangledown .

Press OK to select.

Factory setting (DEFAULT): 0°C.

If the heater is activated, the icon si is displayed.

If "POST": the heater is installed to the "supply air side T22" or "extract air side T11" (Fig. 7.a and 7.b); use the submenu "4 POST Temperature input" to select the side. The HEAT output (Fig. 5q) is activated. "3 Heating threshold POST": allows you to set the heating threshold. The setting range is: +15°C - +25°C. Increase/decrease the temperature using ▲ or ▼. Press OK to select. Factory setting (DEFAULT): +20°C. If the heater is activated, the icon is displayed. 23

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Installer Menu 8 Heating 10 Speed setting 11 Airflow Balancing 12 F7 filter 13 Filter Alarm interval

Installer Menu

8 Heating

10 Speed setting

11 Airflow Balancing

12 F7 filter

13 Filter Alarm interval

Allows you to adjust the speeds between Normal Mode 3V, Boost or Holiday.

Press OK to enter.

Choose speed 1, speed 2, speed 3, Boost or Holiday using \blacktriangle or \blacktriangledown .

Press OK to select.

The setting ranges are:

Speed 1: 20% - 80%. Factory setting (DEFAULT): 40%.

Speed 2: 20% - 90%. Factory setting (DEFAULT): 60%

Speed 3: 30% - 100%. Factory setting (DEFAULT): 80%.

Boost: Speed 3 - 100%. Factory setting (DEFAULT): 100%.

Holiday: 20% - 40%. Factory setting (DEFAULT): 20%.

Increase/decrease the speed using \blacktriangle or \blacktriangledown . Press OK to select.

Press ESC to go back to the previous menu.

Allows you to adjust the balancing of the two airflows.

Press OK to enter.

Select the submenu item using \blacktriangle or \blacktriangledown : press OK to confirm.

1 Advanced Balancing

Allows you to set the airflow balancing at speed 1-2-3-Boost, in supply and extract, only if the unit operates in Normal Mode 3V.

Choose NO or YES using \blacktriangle or \blacktriangledown .

Press OK to confirm.

Factory setting (DEFAULT): NO

If "NO", the submenu "2 Supply Airflow" is displayed. Allows you to adjust the supply airflow against the extract airflow: the selected value is applied to any speed.

The setting range is: -50% - +50%.

Factory setting (DEFAULT): 0%.

Increase/decrease the speed using \blacktriangle or \blacktriangledown .

Press OK to select.

Press ESC to go back to the previous menu.

If "YES", new submenu items are displayed which allows you to set the airflow balancing for each speed (1-2-3-Boost) and for each motor (supply/extract).

The setting range for any speed is: -50% - +50%. Factory setting for any speed (DEFAULT): 0%. Increase/decrease the speed using ▲ or ▼. Press OK to select.

Press ESC to go back to the previous menu.

Installer Menu 8 Heating 10 Speed setting 11 Airflow Balancing 12 F7 filter 13 Filter Alarm interval

Allows you to select the F7 filter if the unit is not equipped with it from factory.

The F7 filter should be installed to the "supply air side T22" (Fig. 7.a and 7.b).

Press OK to enter.

Choose NO or YES using ▲ or ▼.

Press OK to select.

Factory setting (DEFAULT) for HAVA400V and HAVA500A: Yes.

Factory setting (DEFAULT) for HAVA280V: NO.

HAVA280V

ISO ePM10 50% (M5)

ISO ePM1 55% (F7)

HAVA400V & HAVA550V

ISO Coarse 60% (G4)

ISO ePM1 60% (F7)

Installer Menu

8 Heating

10 Speed setting

11 Airflow Balancing

12 F7 filter

13 Filter Alarm interval

Allows you to set the Filter Alarm period: the system has a timer which activates the Filter warning (Fig. 7.c - (e)) on the LCD at regular intervals.

Press OK to enter.

Choose between 2-3-4-5-6 months using \blacktriangle or \blacktriangledown .

Press OK to select.

Factory setting (DEFAULT): 3 months

Installer Menu

15 Constant Pressure

17 Periodic purge

18 Working Hours Counter

19 ModBus settings

20 Save settings

Currently not available.

Installer Menu 15 Constant Pressure 17 Periodic purge 18 Working Hours Counter 19 ModBus settings 20 Save settings

Allows you to activate a short operation cycle of the fans at 100% speed twice in a day.

Press OK to enter.

Choose NO or YES using ▲ or ▼.

Factory setting (DEFAULT): NO.

If "YES" the following submenu items are displayed:

1 Periodic purge length

Allows you to set the purge duration.

Press OK to select.

The setting range is: 1 - 5 minutes.

Increase/decrease the minutes using ▲ or ▼.

Press OK to confirm.

Factory setting (DEFAULT): 2 minutes.

2 Activation time

Allows you to set two times to activate the cycle.

Press OK to select.

Increase/decrease the hours/minutes using ▲ or ▼.

Press OK to switch from hours to minutes.

Press OK to confirm.

Factory setting (DEFAULT): 8:00 (8 a.m.) and 20:00 (8 p.m.).

When activated, BOOST flashes on the LCD. (Fig. 7.c - (a)).

Press ESC to go back to the previous menu.

Installer Menu
15 Constant Pressure
17 Periodic purge
18 Working Hours Counter
19 ModBus settings
20 Save settings

The system keeps trace of the actual working hours of the unit. This value cannot be changed. Data is saved both on the motherboard and the control panel CTRL-DSP, to be safe in case of fault. The counter stops if the unit is powered OFF and if the Weekly Timer is OFF Sef.

Press OK to enter.

Press ESC to go back to the previous menu.

Installer Menu

15 Constant Pressure

17 Periodic purge

18 Working Hours Counter

19 ModBus settings

20 Save settings

The unit can be controlled via ModBus (ModBus RTU over RS485).

For specification, contact our customer service.

Allows you to save the setting of the installation #1 **Installer Menu** (prototype) in the internal memory of the CTRL-DSP 15 Constant Pressure to be loaded on other units afterwards. Press OK to enter. 17 Periodic purge Choose where to save the setting using \blacktriangle or \blacktriangledown . 18 Working Hours Counter Up to 8 differrent settings can be saved. Press OK to select. 19 ModBus settings Press OK to confirm. 20 Save settings Press ESC to go back to the previous menu. Allows you to load the saved setting on the next unit. Installer Menu Press OK to enter. 21 Load Settings Choose the desired saved setting using ▲ or ▼. Press OK to select. 22 Restore Default Settings Press OK to confirm. 23 Contrast Press ESC to go back to the previous menu. 24 Backlight 25 Debug page Allows you to restore all the factory settings **Installer Menu** (DEFAULT). 21 Load Settings Press OK to enter. Press OK to confirm. 22 Restore Default Settings 23 Contrast 24 Backlight 25 Debug page Allows you to change the LCD contrast. **Installer Menu** Press OK to enter. 21 Load Settings Increase/decrease the contrast using \blacktriangle or \blacktriangledown . Press OK to confirm. 22 Restore Default Settings 23 Contrast 24 Backlight 25 Debug page Allows you to change the back light settings. **Installer Menu** Press OK to enter. 21 Load Settings Increase/decrease using ▲ or ▼. Press OK to confirm. 22 Restore Default Settings

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23 Contrast

24 Backlight

25 Debug page

Installer Menu	Shows the internal functional parameters of the unit.
21 Load Settings	Press OK to enter.
22 Restore Default Settings	Press ESC to go back to the previous menu.
23 Contrast	_
24 Backlight	_
25 Debug page	

7.3 Additional functionalities REMOTE ENABLE

Allows you to activate/deactivate the unit from the remote when the CTRL-DSP is not used (e.g. in case of ModBus). To enable this functionality, connect the HY/S1 input (Fig. 5.q) removing the bridge. With open contact, DISABLED flashes on the LCD (Fig. 7.c - (f)).

BYPASS

The HAVA units are equipped with a physical bypass which allows it to mitigate the heat exchange when the indoor and outdoor temperature combinations are such that the heat exchange is not recommended. If activated, the Bypass icon is displayed (Fig. 7.c).

ANTI-FROST

Intake fan speed is reduced during very cold weather in order to prevent ice inside the unit which could damage the heat exchanger. If activated, the ANTI-FROST icon is displayed (Fig. 7.c).

ERROR WARNINGS DISPLAYED ON THE CTRL-DSP

Code error description (Fig. 7.c 🎤)

E000 no RS485 connection between the CTRL-DSP and the motherboard

E001 no rotation of the exhaust air fan (Fig. 8.a -6) and 8.b -7)

E002 no rotation of the intake air fan (Fig. 8.a - (5) and 8.b - (6))

E003 thermistor T11 broken/disconnected (Fig. 7.a and 7.b)

E004 thermistor T12 broken/disconnected (Fig. 7.a and 7.b)

E005 thermistor T21 broken/disconnected (Fig. 7.a and 7.b)

E006 thermistor T22 broken/disconnected (Fig. 7.a and 7.b)

E007 BST input alarm

E008 CTRL-DSP internal error

NOTE: If CTRL-DSP is absent (or faulty), the unit operates in the previously set mode.

The Weekly Timer, Night Mode and Filter Alarm functionalities do not work.

8. MAINTENANCE AND SERVICE

WARNING - Make sure that specific warnings and cautions in 2. "Precautions For Installation, Use & Maintenance" are carefully read, understood and applied.

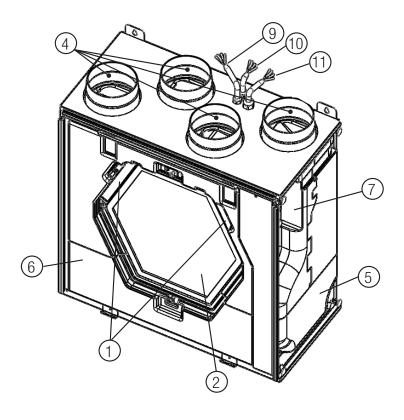
Maintenance can be carried out by the user.

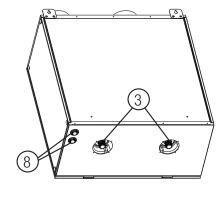
Service must be performed only by an authorised installer and in accordance with local rules and regulations.

Questions regarding installation, use, maintenance and service of the unit should be answered by your installer or place of purchase.

8.1 Components list

HAVA280V

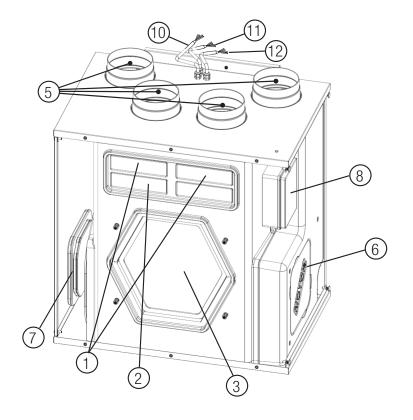


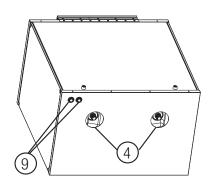


1	M5 filter
2	Heat exchanger
3	Condensation drains
4	Thermistor
5	Fan
6	Fan
7	Electrical connection card
8	Additional cable entry
9	Control cable
10	Supply cable
11	Cable for remote sensor

Fig. 8.a HAVA280V internal components

HAVA440V & HAVA550V





_ 1	G4 filter
2	F7 filter
3	Heat exchanger
4	Condensation drains
5	Thermistor
6	Fan
7	Fan
8	Electrical connnection card
9	Additional cable entry
10	Control cable
11	Supply cable
12	Cable for remote sensor

Fig. 8.b HAVA400V & HAVA550V internal components

8.2 Description of Components

Fans

The fans have external EC rotor motors which can be steplessly controlled individually between 20-100%. The motor bearings are life time lubricated and maintenance free. It is possible to easily disconnect and replace the fans if necessary.

Filters

The HAVA280V unit is equipped with two M5 filters for both the supply air and extract air. The HAVA400V and HAVA550V units are equipped with two G4 filters and one F7 filter for the supply air. The filters need to be cleaned regularly (and replaced when polluted) during maintenance. New sets of filters can be acquired from your installer or wholesaler.

Heat exchanger

The unit is equipped with a highly efficient, counter-flow plate heat exchanger. The heat exchanger is removable for cleaning and maintenance during service.

Condensation drainage

Depending on the relative humidity in the extract air, condensation may occur on the cold surfaces of the heat exchanger, on one side in winter time, on the other side in summer time (Table 6.b,e+h). The condensate water is led out through the drainage pipe.

Thermistors

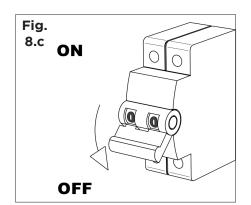
Temperature probes to implement temperature dependent functions.

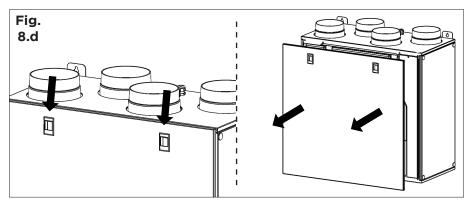
8.3 Maintenance

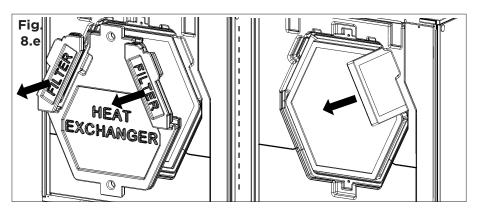
WARNING - Make sure that the mains supply to the unit is disconnected before performing any installation, service, maintenance or electrical work.

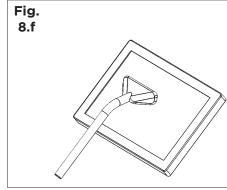
HAVA280V

- Keep the unit surface free from dust.
- Clean the filters with a vacuum cleaner following the below illustrations when the FILTER signal (Fig. 7.c
 - (e)) is displayed on LCD. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions.
- Press FILTER button (Fig. 7.c -(h)) to reset the Filter Alarm.
- Filters must be replaced every year.



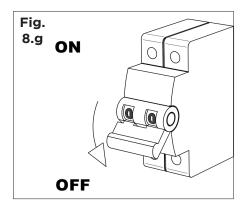


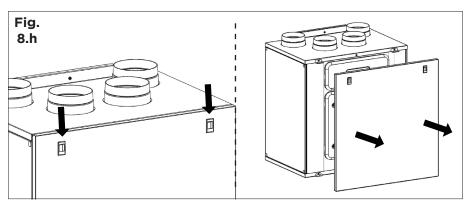


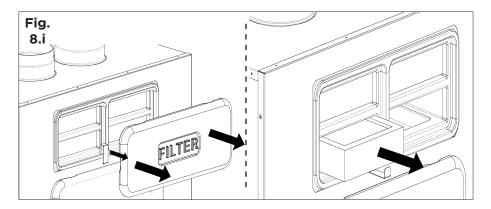


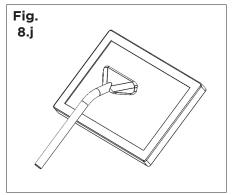
HAVA400V & HAVA550V

- Keep the unit surface free from dust.
- Clean the filters with a vacuum cleaner following the below illustrations Fig. 8.g,i+j for the HAVA400V unit and Fig. 8.g,h,i+j for the HAVA550V unit when the FILTER signal (Fig. 7.c (e)) is displayed on LCD. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions.
- Press FILTER button (Fig. 7.c (h)) to reset the Filter Alarm.
- Filters must be replaced every year.









8.4 Service

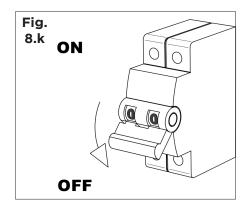
WARNING - Make sure that the mains supply to the unit is disconnected before performing any installation, service, maintenance or electrical work.

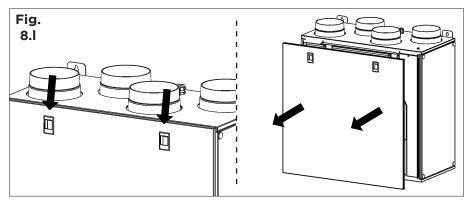
WARNING - The installation and service of the unit and complete ventilation system must be performed by an authorised installer and in accordance with local rules and regulations.

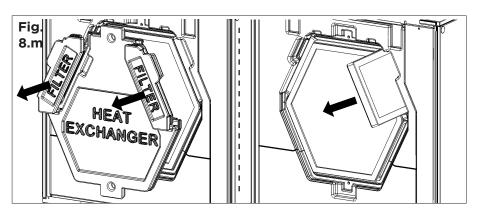
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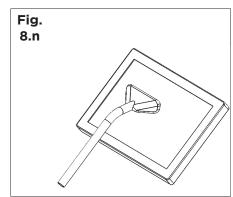
HAVA280V

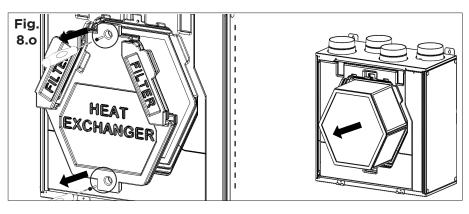
- Keep the unit surface free from dust.
- Clean the filters with a vacuum cleaner following the below illustrations (Fig. 8.k,l,m+n) when the FILTER signal (Fig. 7.c (e)) is displayed on LCD. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions.
- Press FILTER button (Fig. 7.c h) to reset the Filter Alarm.
- Filters must be replaced every year.
- Clean the heat exchanger every year with a vacuum cleaner. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions and on frequency of filter cleaning (Fig. 8.k,l,o+p).

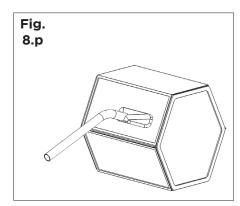




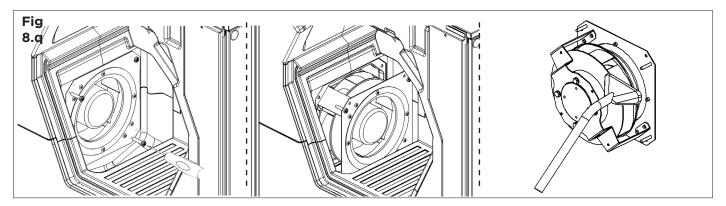






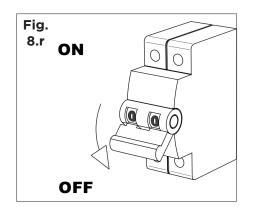


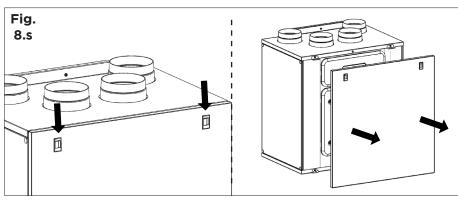
• Clean the fans every year with a vacuum cleaner. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions and on frequency of filter cleaning. Do not move the motor balance clips (Fig. 8.k,l,o+q).

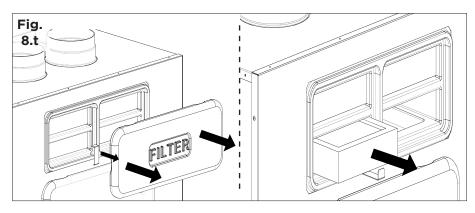


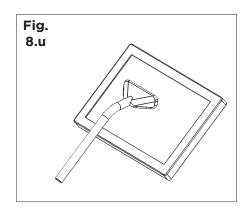
HAVA400V & HAVA550V

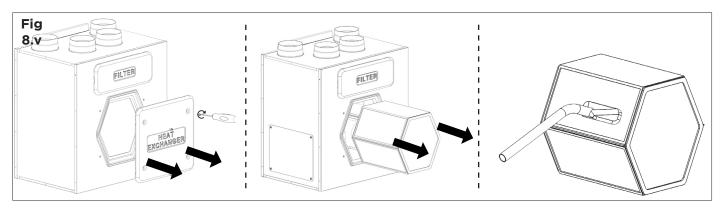
- Keep the unit surface free from dust.
- Clean the filters with a vacuum cleaner following the below illustrations (Fig. 8.k,l,m+n) when the FILTER signal (Fig. 7.c (e)) is displayed on LCD. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions.
- Press FILTER button (Fig. 7.c (h)) to reset the Filter Alarm.
- Filters must be replaced every year.
- Clean the heat exchanger every year with a vacuum cleaner following the below illustrations Fig. 8.r+v for the HAVA400V unit and Fig. 8.r,s+v for the HAVA550V unit. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions and on frequency of filter cleaning.
- Clean the heat exchanger every year with a vacuum cleaner following the below illustrations Fig. 8.r+v for the HAVA400V unit and Fig. 8.r,s+v for the HAVA550V unit. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions and on frequency of filter cleaning.
- Clean the fans every year with a vacuum cleaner following the below illustrations Fig. 8.r+w for the HAVA400V unit and Fig. 8.r,s+w for the HAVA550V unit. The actual need to perform this operation may vary depending on indoor and outdoor ambient conditions and on frequency of filter cleaning. Do not move the motor balance clips.

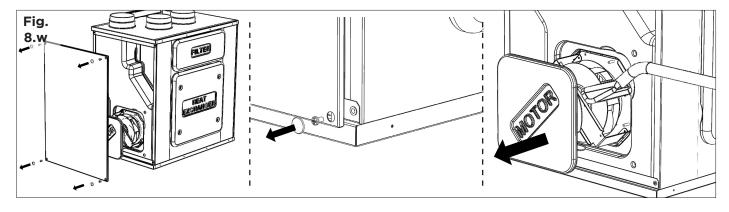












8.5 Troubleshooting

Fans do not start

- 1. Check that main supply gets to the unit.
- 2. Check that all connections are working (all connections in terminal box and fast couplings of intake and exhaust air fans).

Reduced airflow

- 1. Check setting of fan speed on the CTRL-DSP (controller supplied).
- 2. Check filters. Change of filters required?
- 3. Check diffusers. Re-setting or cleaning of grilles and diffusers required?
- 4. Check fans and heat exchange block. Cleaning required?
- 5. Check if air intake and exhaust have been clogged.
- 6. Check ducting system for damage and/or dirt accumulation.
- 7. Check if Anti-frost icon **x** is displayed on LCD.

Fan noise/vibrations

- 1. Clean fan impellers. Cleaning required?
- 2. Check that the fans are firmly in place within the unit.

Excessive air noise

- 1. Check setting of fan speed on the CTRL-DSP (controller supplied).
- 2. Check grilles and diffusers. Re-setting or cleaning of grilles and diffusers required?

Gurgling noise

- 1. Drain connections have not been installed correctly.
- 2. Drain connection below the unit has a too low water level, fill it up with water.

Unpleasant smell

- 1. Drain connections have not been installed correctly.
- 2. Drain connection below the unit has a low water level, fill it up with water.
- 3. Check filters. Change of filters required?
- 4. Check ducting system and grilles and diffusers. Cleaning required?

Water leakage near the unit

- 1. Drain connections have not been installed correctly. Checking necessary?
- 2. Drain connections are dirty. Cleaning necessary?

ErP DIRECTIVE - REGULATIONS 1253/2014 - 1254/2014

a)	Mark	-	ELTA TRADE			EI	_TA TRAD	E	ELTA TRADE		
b)	Model	-	HAVA280V		HAVA400V			HAVA550V			
c)	SEC class	-	А	А	В	Α+	А	А	А	А	В
c1)	SEC warm climates	kWh/m².a	-15.9	-12.0	-8.4	-17.3	-14.4	-11.8	-15	-10.7	-6.7
c2)	SEC average climates	kWh/m².a	-40.6	-36.2	-32.3	-42.1	-38.7	-35.7	-39.4	-34.4	-30
c3)	SEC cold climates	kWh/m².a	-79.2	-73.9	-69.3	-80.8	76.6	-72.9	-77.4	-71.3	-66.1
	Energy label	-		Yes			Yes			Yes	
d)	Unit typology	-	Residential - bidirectional			Residential - bidirectional			Residential - bidirectional		
e)	Type of drive	-	varial	ble speed	drive	variable speed drive			variable speed drive		
f)	Type of Heat Recovery System	-	Н	eat recove	ery	Heat recovery			Heat recovery		
g)	Thermal efficiency of heat recovery	%		85			86			82	
h)	Maximum flow rate	m³/h		270			363			520	
i)	Electric power input at maximum flow rate	W		170			160			333	-
j)	Sound power level (L _{WA})	dBA		57			52			58	
k)	Reference flow rate	m³/h		189			254			364	
1)	Reference pressure difference B	Pa		50			50			50	
m)	Specific power input (SPI)	W/m³/h		0.370			0.268			0.412	
n1)	Control factor	-	0.65	0.85	1	0.65	0.85	1	0.65	0.85	1
n2)	Control typology	-	Local demand control	Central demand control	Manual control (no DCV)	Local demand control	Central demand control	Manual control (no DCV)	Local demand control	Central demand control	Manual control (no DCV
01)	Maximum internal leakage rate	%		2.9			0.6			0.8	
02)	Maximum external leakage rate	%		1.3			0.4			0.5	
p1)	Internal mixing rate	%		N/A			N/A			N/A	
p2)	External mixing rate	%	N/A			N/A			N/A		
q)	Visual filter warning	-	Visual filter warning on display		Visual filter warning on display			Visual filter warning on display			
r)	Instructions to install regulated grilles	-		N/A		N/A			N/A		
s)	Internet address for pre/disassembly instructions	-	www	.eltatrade	.co.uk	www.eltatrade.co.uk			www.eltatrade.co.uk		
t)	Airflow sensitivity to pressure	%		N/A			N/A			N/A	
u)	Indoor/outdoor air tightness	m³/h		N/A			N/A			N/A	
v1)	AEC - Annual electricity consumption - warm climates	kWh	2.0	3.4	4.6	1.4	2.4	3.4	2.2	3.7	5.2
v2)	AEC - Annual electricity consumption - average climates	kWh	2.4	3.8	5.1	1.9	2.9	3.8	2.6	4.2	5.6
v3)	AEC - Annual electricity consumption - cold climates	kWh	7.8	9.2	10.5	7.2	8.3	9.2	8	9.6	11
w1)	AHS - Annual heating saved - warm climates	kWh	20.8	20.4	20.0	20.8	20.4	20.1	20.5	20	19.6
w2)	AHS - Annual heating saved - average climates	kWh	46.0	45.0	44.3	46.1	45.2	44.5	45.3	44.2	43.4
w3)	AHS - Annual heating saved - cold climates	kWh	89.9	88.1	86.7	90.2	88.5	87.1	88.7	86.5	84.8
			I.								



WARRANTY

Our 5 year warranty is provided only to customers who purchased directly from us. If you purchased elsewhere then please contact them directly and they will let you know their warranty procedure. Our warranty covers repair or replacement of defective goods only. It does not cover any labour costs associated with defective product or component removal or installation, nor does it cover the cost of sending goods back to us for inspection. Our warranty is subject to storage, installation, commissioning, inspection and maintenance having been carried out in accordance with our Installation and Maintenance Instructions (supplied with each product) and which are also available to view, save or print from our website.

Scan the QR code or visit **www.eltatrade.co.uk/warranty** to view further warranty information.



DISPOSAL AND RECYCLING

Information on disposal of units at the end of life.

This product complies with EU Directive 2002/96/EC. The symbol of the crossed-out dustbin indicates that this product must be collected separately from other waste at the end of its life. The user must, therefore, dispose of the product in question at suitable electronic and electro-technical waste disposal collection centres, or else send the product back to the retailer when purchasing a new, equivalent type device.

Separate collection of decommissioned equipment for recycling, treatment and environmentally compatible disposal helps to prevent negative effects on the environment and on health and promotes the recycling of the materials that make up the equipment.

Improper disposal of the product by the user may result in administrative sanctions as provided by law.



Elta Trade is brought to you by Elta-UK Ltd. 46 Third Avenue, Kingswinford, West Midlands, DY6 7US. Manufactured in Italy.

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ELTA >>> TRADE

HAVA280V, 400V & 550V USER GUIDE



NOTE: The installer should go through the user guide with the home occupants and leave this with them for their reference.

WHAT IS A HAVA UNIT?

The HAVA unit is one whole house centralised mechanical ventilation heat recovery unit or MVHR.

HOW DOES IT WORK?

The unit unit is designed to transfer thermal energy and humidity from extracted humid air from rooms such as kitchens, utility rooms, bathrooms, shower rooms, en-suites and toilets, to warm incoming air into habitable rooms such as bedrooms, living spaces. Please see "fan operation" confirmed by installer.

WHAT ARE THE BENEFITS?

The HAVA can help improve air quality and recover thermal energy within your home for the health and wellbeing of occupants and reduce heating costs.

HOW DO I OPERATE THE FAN?

Your HAVA will have been set up by the Installer to operate in one of a number of ways. The Installer should indicate the method of "Fan operation" by ticking the appropriate box on the back of this sheet.

DOES IT NEED SERVICING?

The fan should be inspected regularly, and cleaning should be carried out as and when required but please note intervals between cleaning should not exceed 12 months.

HOW MUCH DOES IT COST TO RUN?

There are several variables that can determine the annual electrical running costs of HAVA, however, at typical electricity costs as of June 2023, you should expect the fan to cost between £2-3 per year to run under normal conditions.

WHAT IF I THINK THERE IS A PROBLEM WITH THE FAN?

If you are a tenant, please report it to your landlord. If you are not, please contact the company you purchased the fan from.

IMPORTANT NOTE

HAVA fans are designed to run continuously. The power supply to the fan should only be disconnected if a fault is detected or suspected or when the fan is being maintained. Prolonged and/or repeated power interruption can create a health and safety risk and invalidate the fan warranty.



HAVA280V, HAVA400V, HAVA550V USER GUIDE

FAN OPERATION

Installer to tick as appropriate.

- ☐ The unit is supplied with a multi-function LCD Display control panel for control and convenience, providing:
- 3 speed settings (adjustable)
- Boost option
- · Holiday mode
- Night mode
- · Weekly timer
- · Bypass setting
- · Airflow balancing
- Filter replacement and fan failure indicator
- Working hour counter
- ☐ The unit is supplied with a multi-function LCD Display control panel for control and convenience, providing:
- 3 speed settings (adjustable).
- Boost option.
- · Holiday mode.





Scan the QR code for product and warranty information.

- Night mode.
- · Weekly timer.
- Bypass setting.
- · Airflow balancing.
- Filter replacement and fan failure indicator.
- Working hour counter

The unit is also connected to a remote sensor or switch to activate or deactivate the unit.

- ☐ The unit is supplied with a multi-function LCD Display control panel for control and convenience, providing:
- 3 speed settings (adjustable).
- Boost option.
- Holiday mode.
- Night mode.
- Weekly timer.
- Bypass setting.
- · Airflow balancing.
- Filter replacement and fan failure indicator.
- Working hour counter

The unit is remotely controlled via a Building management System.

☐ Other (Installer to specify here)



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